



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D206-718-011
Job Sheet 168058



Part No: D206-718-011

Job Qty: 1 ea

Part Name: Fuel Scupper



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 11/16/17

Created By: Linda Lacelle

Type: Stock

Description:

Customer: Prairie Helicopters Inc (CPRA101)

PO Box 153 Gimli, MB, R0C 1B0 Canada ph:(204) 642-4841

Note: DWG REV A IPP Rev: C Removed manufacturing 05-11-01

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/16/17	0.00	0.00	Start Up Stores/Pkg1		SAC
110	Packaging	1 pcs		11/16/17	0.00	0.00	Packaging1		SRZ
120	QC	1 pcs		11/16/17	0.00	0.00	QC4		SMB
125	DC	1 pcs		11/16/17	0.00	0.00	DC		
130	Packaging	1 pcs		11/16/17	0.00	0.00	Packaging3		SMB
140	QC21-FG	1 Ea		11/16/17	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPPD206-718-011 CHG001

Descriptions: 130 - Identify and pack for shipping as per PPP D206-718-011 Location : FG124

fg 124

NE 3 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	80-004-2-12 5014516	1	12	0	0
	AN3H14A 5014608	4	82	0	0
	D3270-041 5014601	1	3	0	0
	D3271-1 5014599	1	10	0	0
	MS21919-DF6 5014597	1	6	0	0
	MS27039-1-40 5014594	1	41	0	0
	NAS1149D0332J 5014592	1	2,170	0	0
	NAS43DD3-128 5014591	1	9	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S014632



Fuel Scupper

PART NO:
Revision:
Operation:
Change No:

D206-718-011

Start up Operation

Mfg Date: 11/28/17
Job No: 168058

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DESIGN #	DRAWN BY A	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D206-718	REV. A SHEET 1 OF 1
DATE 04.02.23		TITLE FUEL SCUPPER	SCALE NTS
A	04.02.23	NEW ISSUE	

REFERENCE ONLY

Qty -011	Part No.	Description
X	D206-718-011	FUEL SCUPPER
1	D3270-041	FUEL SCUPPER ASSEMBLY (REPLACES ECM 32801-01)
1	D3271-1	GASKET (REPLACES ECM 32801-05)
1	80-004-2-12	INSERT
4	AN3H14A	BOLT
1	AN960JD10L	WASHER
1	MS21919DF6	CLAMP
1	MS27039-1-40	SCREW
1	NAS43DD3-128	SPACER

GENERAL NOTES:

- 1) D206-718-011 REPLACES ECM 206-99216-1
- 2) INSTALL D206-718-011 KIT PER INST32801-04 REV. 0 (REF: DOCUMENT CONTROL LIST A-328-DCL1 REV. 0 PER CANADIAN STC SH99-216 & FAA STC SR01187NY)

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